

Work Order ID 86078

June-20-12 12:55:32 PM

86078

Page 1

Item ID: 41232-200-005-001

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Spacer (Step Actuator)

Stop ***NS2***

Start Date: 20/06/2012 Start Qty: 6.00

6

Cust Item ID:

Required Date: 04/07/2012 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/06/20 Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

41232-200-005

Rev IR

100

0.00

100

Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

12-08-15

6

Hardinge CNC Lathe Small

1-TURN AS PER FOLIO FA680 & DWG 41232-200-005 ,FOLIO
REV: IR DWG REV: 1R 2-DEBURR AS REQUIRED

Manual

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

12-08-15

6

Quality Control

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

12/08/15

6

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 86078***86078***

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Accept

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Revision ID:

Stop ***NS2***

Item Name: Spacer (Step Actuator)

Start Date: 20/06/2012 Start Qty: 6.00

6

Cust Item ID:

Required Date: 04/07/2012 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: **378**

0.00

130

Packaging

Memo

0.00

Packaging

sf SL 12/08/16

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 12/08/16**MLJ 12/08/16**

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 86078

86078

Parent Item: 41232-200-005-001

41232-200-005-001

Parent Item Name: Spacer (Step Actuator)

Start Date: 20/06/2012

Required Date: 04/07/2012

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A New Issue 07-03-01 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDEL RINR0.500		Purchased	No			100	f	52.3370	0.036	0.227368			

MDFI RINR0 500

Delrin Round Bar .50"

**

Location

Loc Qty

Loc Code

MAT055

52.337

109571

7.577

18355

44.76

.5 12-08-15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

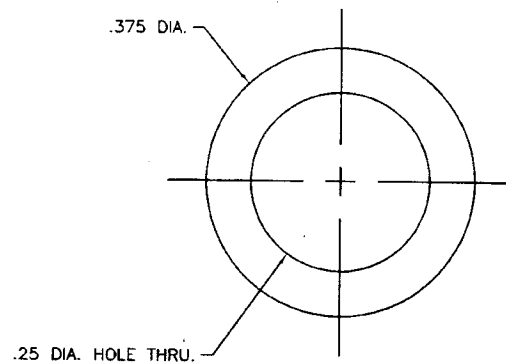
Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

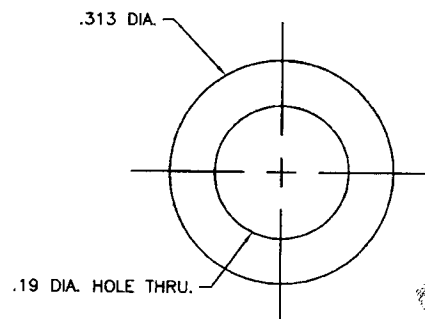
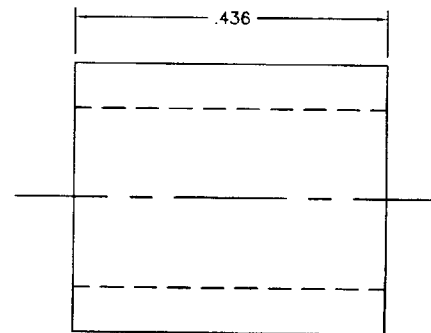
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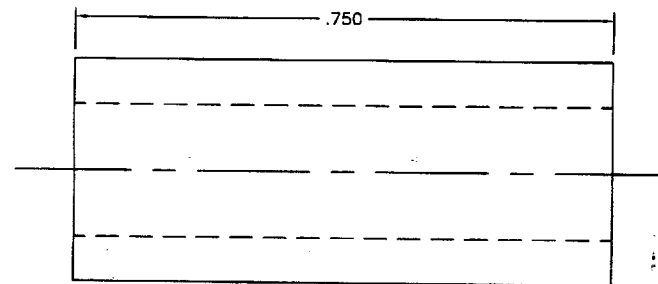
NOTE: Date & initial all entries



-001 SPACER



-003 SPACER



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 86078MCS

12/06/20

						-003	SPACER	.313' x .750	ACETRON N.S.	CADILLAC PLASTICS, FORT WORTH, TX.	
						-001	SPACER	.375' x .436	ACETRON N.S.	CADILLAC PLASTICS, FORT WORTH, TX.	
						PART NO.	NAME	STOCK SIZE	MATERIAL	MATL. SPEC	
						NO. REQ'D PER ASSY	LIST OF MATERIAL				ZONE
PROPRIETARY RIGHTS NOTICE THESE DATA ARE PROPRIETARY TO ERA AVIATION, INC. DISCLOSURE, REPRODUCTION, OR USE OF THESE DATA FOR ANY PURPOSE IS PROHIBITED WITHOUT WRITTEN AUTHORIZATION FROM ERA AVIATION, INC. THE FOLLOWING DOES NOT APPLY TO VENDOR PARTS.											
						UNLESS OTHERWISE SPECIFIED Y ± .1 XX ± .03 XXX ± .010 ANGLES ± 1/2°	DRAFTSMAN D. NELSON 5/29/02	TITLE SPACER			
						CHECK D. MURPHY 5/29/02			DWG. SIZE C	SCALE 1 : .125	
						STRESS					
						FINISH					
						HEAT TREAT					
						FINISH					
						Era Aviation, Inc.				DWG. NO. 41232-200-005	REV. IR

W/O:		WORK ORDER CHANGES					
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